

PLUNCHON PERFORMANCE
PEAR SERVES PUMP

HIGH PERFORMANCE PLUNGER TYPE AIRLESS PUMP

## **BEAR** SERIES

SP1021 • SP1628 • SP1636 • SP1844 • SP1854(Z) • SP1878

SP2544 • SP2554(Z) • SP2578





#### HIGH PERFORMANCE PLUNGER TYPE AIRLESS PUMP

## **BEAR SERIES**



Airless pump of environmentally-friendly design and outstanding usability, friendly to people and the environmentt

# Significantly Reduces Washing Solvent and Waste Paint!

#### **FEATURES**

#### Environment-Friendly

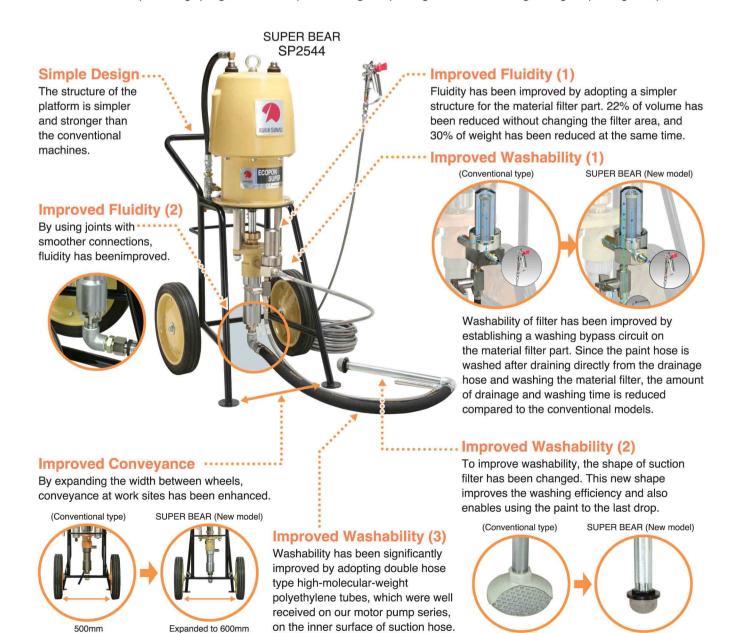
By improving the paint path, 30% of the washing solvent and wasted paint at the washing process has been reduced. (Compared to our conventional machines)

#### Cost Reduction

Due to its high washing efficiency, the amount of washing solvent and waste paint has been reduced, and washing time is shortened. As a result, you can drastically reduce your costs.

#### Easy Maintenance

A special ring spring has been adopted for the grand packing area. No more retightening the packing is required.



## We provide various pumps that suit the application

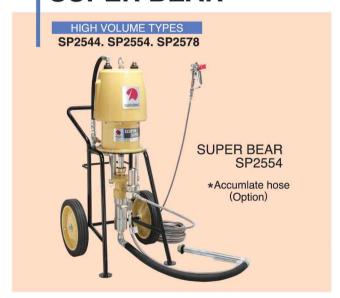




### **BIG BEAR**



## **SUPER BEAR**

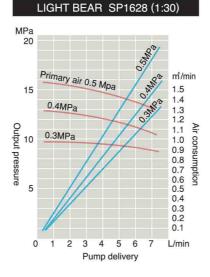


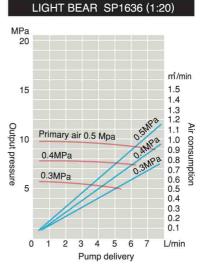
## ZINC



#### **PERFORMANCE CURVE**

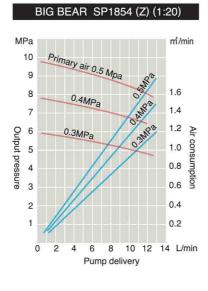
#### MINI BEAR SP1021 (1:23) MPa m³/min Primary air 0.5 Mpa 11 10 9 0.4MPa 8 0.8 OAMPa 7 0.7 0.3MPa Output pressure 6 0.6 0.3MPa consumption 0.5 5 4 0.4 3 0.3 2 0.2 0.1 0.5 1.5 2 2.5 3 3.5 Pump delivery

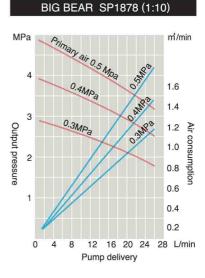


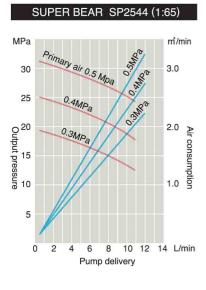


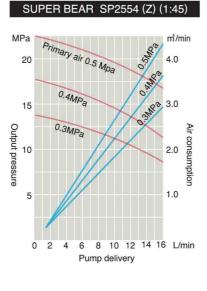
#### MPa m³/min Primary air 0.5 Mpa 15 O.AMP a 0.4MPa Output pressure Air consumption 2.0 0.3MPa 1.0 12 14 L/min 6 8 10 Pump delivery

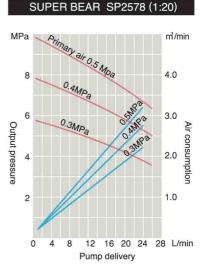
BIG BEAR SP1844 (1:30)











#### How to select Air-driven Airless Pumps

When selecting the pump type, refer to the above performance curve by calculating the delivery and output pressure from type of paint, coated film thickness, transfer distance, number of guns, nozzles, and etc.

Output pressure
Air consumption



















#### **ACCESSORIES**

#### **OHAND GUN**







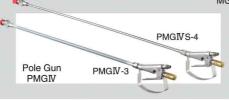




Marine Gun MG31

Ace Gun (Hot type) MG13

Ace Gun (For zinc) MG15



MG7 II (Trigger for two fingers)



#### NOZZLE



MG7









Rotating Nozzle

**Rotating Nozzle** 

Flat spray nozzle GN

Cone spray nozzle CN

Free Pattern nozzle

#### •C-type (RN / GN) Nozzle (For top coat)

| Equivalent       |       | mL/min | Pattern width mm (Pattern Number) |                 |                 |              |                 |                 |                 |                 |
|------------------|-------|--------|-----------------------------------|-----------------|-----------------|--------------|-----------------|-----------------|-----------------|-----------------|
| diameter<br>(mm) | 10MPa | 6MPa   | 50~100<br>(03)                    | 100~150<br>(05) | 150~200<br>(07) | 200~250 (09) | 250~310<br>(11) | 310~360<br>(13) | 360~410<br>(15) | 410~460<br>(17) |
| 0.19             | 190   | 150    | 03 C 03                           | 03 C 05         | 03 C 07         |              |                 |                 |                 |                 |
| 0.23             | 260   | 200    |                                   | 04 C 05         | 04 C 07         | 04 C 09      |                 |                 |                 |                 |
| 0.25             | 390   | 330    |                                   | 06 C 05         | 06 C 07         | 06 C 09      |                 |                 |                 |                 |
| 0.28             | 440   | 340    |                                   | 07 C 05         | 07 C 07         | 07 C 09      | 07 C 11         |                 |                 |                 |
| 0.32             | 580   | 400    |                                   | 09 C 05         | 09 C 07         | 09 C 09      | 09 C 11         |                 |                 |                 |
| 0.36             | 760   | 590    |                                   | 12 C 05         | 12 C 07         | 12 C 09      | 12 C11          | 12 C 13         |                 |                 |
| 0.40             | 900   | 690    |                                   | 14 C 05         | 14 C 07         | 14 C 09      | 14 C 11         | 14 C 13         |                 |                 |
| 0.43             | 1,020 | 780    |                                   | 16 C 05         | 16 C 07         | 16 C 09      | 16 C 11         | 16 C 13         | 16 C 15         |                 |
| 0.45             | 1,160 | 890    |                                   | 18 C 05         | 18 C 07         | 18 C 09      | 18 C 11         | 18 C 13         | 18 C 15         |                 |
| 0.48             | 1,290 | 980    |                                   |                 | 20 C 07         | 20 C 09      | 20 C 11         | 20 C 13         | 20 C 15         |                 |
| 0.54             | 1,540 | 1,230  |                                   |                 |                 | 25 C 09      | 25 C 11         | 25 C 13         | 25 C 15         |                 |
| 0.59             | 1,930 | 1,480  |                                   |                 |                 | 30 C 09      | 30 C 11         | 30 C 13         | 30 C 15         | 30 C 17         |
| 0.68             | 2,570 | 1,970  |                                   |                 |                 | 40 C 09      | 40 C 11         | 40 C 13         | 40 C 15         | 40 C 17         |
| 0.83             | 3,830 | 2,970  |                                   |                 |                 | 60 C 09      | 60 C 11         | 60 C 13         | 60 C 15         | 60 C 17         |

#### P-type (RN / GN) Nozzle (For under coat)

| of type (fire) and freeze (for ander coat) |          |        |                  |                 |                 |  |  |  |  |
|--|----------|--------|------------------|-----------------|-----------------|--|--|--|--|
| Equivalent                                 | Delivery | mL/min | Pattern width mm |                 |                 |  |  |  |  |
| diameter<br>(mm)                           | 10MPa    | 6MPa   | 50~100<br>(03)   | 100~150<br>(05) | 150~200<br>(07) |  |  |  |  |
| 0.28                                       | 400      | 340    | 07 P 03          | 07 P 05         |                 |  |  |  |  |
| 0.32                                       | 580      | 440    | 09 P 03          | 09 P 05         |                 |  |  |  |  |
| 0.40                                       | 900      | 690    | 14 P 03          | 14 P 05         | 14 P 07         |  |  |  |  |
| 0.43                                       | 1,020    | 780    |                  | 16 P 05         | 16 P 07         |  |  |  |  |
| 0.45                                       | 1,160    | 890    |                  | 18 P 05         | 18 P 07         |  |  |  |  |
| 0.48                                       | 1,290    | 980    |                  | 20 P 05         | 20 P 07         |  |  |  |  |
| 0.59                                       | 1,930    | 1,480  |                  | 30 P 05         | 30 P 07         |  |  |  |  |
|  |          |        |                  |                 |                 |  |  |  |  |

#### Eros Bottorn Nozzlo (EN)

| • Free   | Pattern Nozzie (FIN)                 |
|----------|--------------------------------------|
| Part No. | Application                          |
| FN20     | For finishing (lacquer, thinner)     |
| FN28     | For general construction components  |
| FN41     | For shipbuilding, heavy duty coating |
| FN49     | For exterior construction components |

|                 |       |         |       |       |       | NUZZIE | SIZE  |
|-----------------|-------|---------|-------|-------|-------|--------|-------|
| ●Cone Spra      | y Noz | zzle (1 | 0Мра  | water | )     |        |       |
| Nozzle No.      | ЗА    | 4A      | 5A    | 6A    | 8A    | 10A    | 15A   |
| Delivery mL/min | 650   | 930     | 1,130 | 1,320 | 1,880 | 2,240  | 3,610 |

2types with different spray angle are available. A type (Standard 80° / B type (60°)

•S-type (RN / GN) Nozzle (For large diameter)

| Equivalent       | Delivery | mL/min |                 | Pattern v    | vidth mm        | 1               |
|------------------|----------|--------|-----------------|--------------|-----------------|-----------------|
| diameter<br>(mm) | 10MPa    | 6MPa   | 150~200<br>(07) | 200~250 (09) | 250~310<br>(11) | 310~360<br>(13) |
| 0.90             | 5,120    |        | 80 S 07         | 80 S 09      | 80 S11          |                 |
| 1.00             | 6,400    |        |                 | 100 S 09     | 100 S11         | 100 S13         |
| 1.24             | 7,680    |        |                 | 120 S 09     | 120 S11         | 120 S13         |

①The shaded areas are standard accessories. The unshaded areas are ordered items, therefore please confirm the delivery date when ordering.

②The conditions for the pattern widths are as below. Delivery Number 30 or lower: Spray distance 25cm Delivery Number 40 or lower: Spray distance 30cm

3 Delivery and pattern width may vary due to type of coating and viscosity. In order to select the best-suited nozzle, please contact our sales staff.

\*Price and specification may be changed without prior notice.

#### Number indication of Flat spray nozzle 20 C 11



Application of nozzle

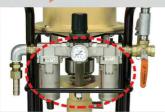
C : Conventional nozzle P : Primer nozzle

S: High capacity nozzle

Pattern number

Delivery of one minute (Accurate delivery shall be calculated. For standard value, multiply factor 64.) 20×64=1280mL/min(10MPa)

#### OTHER ACCESSORIES (OPTIONAL)



Air combination



Suction filter



Agitation machine PMH



Wet sickness gauge WTG Ⅲ



AFC4

## HIGH PERFORMANCE PLUNGER TYPE AIRLESS PUMP **BEAR SERIES**

#### **SPECIFICATION**

BEAR SERIES The values inside the brackets ( ) are SUS specification.

| Name MINI BEAF |           | MINI BEAR                             | LIGHT                             | BEAR              | BIG BEAR                          |                   |                  |  |
|----------------|-----------|---------------------------------------|-----------------------------------|-------------------|-----------------------------------|-------------------|------------------|--|
| Model          |           | SP1021                                | SP1628 (S)                        | SP1636 (S)        | SP1844 (S)                        | SP1854 (S)        | SP1878(S)        |  |
| Part No.       |           | 40338-9                               | 40344-7 (40378-4)                 | 40344-6 (40378-5) | 40353 (40374)                     | 40353-1 (40374-1) | 40353-2(40374-2) |  |
| Pressure       | ratio     | 1:23                                  | 1:30                              | 1:20              | 1:30                              | 1:20              | 1 : 10           |  |
| Regular        | Normal    | 1.3L/min                              | 2.2L/min                          | 3.2L/min          | 4L/min                            | 6L/min            | 8L/min           |  |
| delivery       | Maximum   | 4L/min                                | 6.8L/min                          | 10L/min           | 14L/min                           | 20L/min           | 30L/min          |  |
| Delivery (     | Max)      | 11.5MPa                               | 15MPa                             | 10MPa             | 15MPa                             | 10MPa             | 5MPa             |  |
| Dimensions     | s (W×D×H) | 320×400×750mm                         | 350×500                           | ×900mm            | 600×720×1,280mm                   |                   |                  |  |
| Weight         |           | 14kg                                  | 32kg                              | 33kg              | 80kg                              | 85kg              | 90kg             |  |
| Compressor     |           | Continuous 1 PS<br>Intermittent 0.5PS | Continuous 2PS / Intermittent 1PS |                   | Continuous 5PS / Intermittent 3PS |                   |                  |  |

| Name                      |                          | SUPER BEAR        |                                   |                                    | ZII                                  | NC      |  |
|---------------------------|--------------------------|-------------------|-----------------------------------|------------------------------------|--------------------------------------|---------|--|
| Model                     |                          | SP2544 (S)        | SP2554 (S)                        | SP2578 (S)                         | SP1854Z                              | SP2554Z |  |
| Part No.                  |                          | 40381-3 (40382-3) | 40342 (40379-7)                   | 40342-1 (40379-8)                  | 40330-4                              | 40329-3 |  |
| Pressure i                | ratio                    | 1:65              | 1:45                              | 1:20                               | 1:20                                 | 1:45    |  |
| Regular                   | Normal                   | 4L/min            | 6L/min                            | 8L/min                             | 6L/                                  | min     |  |
| delivery                  | delivery Maximum 14L/min |                   | 20L/min                           | 30L/min                            | 20L                                  | min     |  |
| Delivery (Max)            |                          | 32.5MPa           | 22.5MPa                           | 10MPa                              | 10MPa                                | 22.5MPa |  |
| Dimensions (WXDXH) 600X72 |                          |                   | 600×720×1,280mm                   |                                    |                                      |         |  |
| Weight                    |                          | 105kg             | 105kg 110kg                       |                                    | 115kg 85kg                           |         |  |
| Compressor                |                          | C                 | Continuous 7.5PS / Intermittent 5 | Continuous 5PS<br>Intermittent 3PS | Continuous 7.5PS<br>Intermittent 5PS |         |  |

<sup>\*</sup>Hot (heater) type is available. For details, please contact our sales staff.

|             | STANDARD COMPONENTS |           |            |               |                  |   |  |  |  |  |
|-------------|---------------------|-----------|------------|---------------|------------------|---|--|--|--|--|
|             |                     | MINI BEAR | LIGHT BEAR | BIG BEAR      | SUPER BEAR       |   |  |  |  |  |
|             | Airless pump        | •         | •          | •             | •                | . Deliana and anternation   |  |  |  |  |
|             | Suction filter      | •         | •          | •             | •                | *1 Delivery and pattern width may<br>vary due to paint and viscosity. |  |  |  |  |
|             | Suction hose        | •         | •          | •             | •                | To select the most suited nozzle,                                     |  |  |  |  |
| Pump        | Air regulator       | •         | •          | •             | •                | please contact our staff.   |  |  |  |  |
|             | Pressure gauge      | •         | •          | •             | •                | *2 For SUPER BEAR SP2544  |  |  |  |  |
|             | Material filter     | •         | •          | •             | •                | (Pressure ratio1:65), choose  |  |  |  |  |
|             | Special tools       | •         | •          | •             | •                | the paint hose and air gun which                                      |  |  |  |  |
|             | Air spray gun       |           | MG7        |               | MG31 *2          | specification do not exceed   |  |  |  |  |
| Accessories | Nozzle *1           |           | G          | iN            |                  | the maximum operating pressure.                                       |  |  |  |  |
|             | Material hose       | NSR06100  | NH05100    | NH05100 (10m) | NH09200 (20m) *2 |   |  |  |  |  |



**Cautions for Safety** For correct and safe use of the equipment, please refer to Operation manual provided for it.



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<sup>\*</sup>Appearances and specifications of the equipment shown on this booklet are subject to be changed for the purpose of its improvement, without pre-announcement.