



Professional Handheld Sprayers

Airless Sprayers with ProSpray Technology



**PROFESSIONAL
PAINT SPRAYERS
IN THE PALM OF
YOUR HAND!**



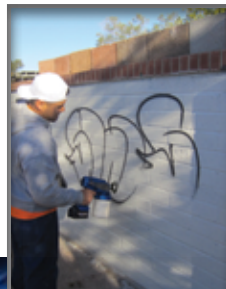
PROVEN QUALITY. LEADING TECHNOLOGY.

Graco has the Right Solutions for all your Handheld

How have thousands of contractors been more profitable with a Graco handheld sprayer?

- They have eliminated material waste by avoiding wetting out their big rig and hose to do small jobs
- They have saved labor by eliminating set-up and clean-up time of using their big sprayer
- They save labor by increasing their speed by 4 to 5 times versus doing small jobs with a brush or roller
- They get the *finish* their customers demand

HANDHELD AIRLESS SPRAYING SOLUTIONS GUIDE



TrueCoat Pro II
HANDHELD AIRLESS SPRAYERS

TYPICAL APPLICATIONS

Walls, Ceilings, Doors, Siding,
Garage Doors, Fences,
Shutters, Decks

TYPICAL MATERIALS

Interior/Exterior Latex Paints, Oil-Based Paints and Primers, Acrylics, Enamels, Solid Stains
Latex Paints and Primers, Acrylic Paints and Primers, Oil-Based Paints and Primers

TIP PERFORMANCE

.011 – .017 TrueCoat Pro Reversible Tips

MATERIAL & SOLVENT COMPATIBILITY

Most materials that can be cleaned with water, mineral spirits or paint thinner. Do not use materials which state “flammable” on packaging.*

KEY FEATURES

- ProControl™ Pressure Control System
Variable Pressure: 1000 – 2000 psi (69-138 bar)
- Two–20V Lithium-Ion Battery Packs (Cordless Model)
- 15 ft (4.57 m) SuperFlex™ Power Cord (Electric Model)
- 32 oz (.95 l) Tilt-N-Spray Material Cup
- Pendulum Suction Tube Design
- Fully Repairable
- Pump Armor™ Storage/Start-up Kit

*See Operating Manual for detailed list of compatible cleaning fluids.

Spraying Applications



TrueCoat Pro FineFinish



Trim, Cabinets, Bookcases, Molding, Doors,
Furniture, Stair Railings

Lacquers, Varnishes, Urethanes, Sealers,
Stains and Enamels

.008 – .012 TrueCoat Pro Fine Finish Reversible Tips

Sprays all materials including “flammables”.
Compatible with “hot” solvents.

- ProControl™ Pressure Control System
Variable Pressure: 500 – 1500 psi (34-103 bar)
- Two–18V SlimLine Power Pack Batteries
- 24 oz (.71 l) Multi-Spray Material Cup
- Adjustable Suction Tube
- Fully Repairable
- Pump Armor Storage/Start-up Kit

XFORCE HD HEAVY-DUTY



Optimized for Protective and Marine Coatings

Protective coating applied on metal surfaces such
as: Nuts, Bolts, Flanges, Pipes, Valves, Electrical Boxes,
Conduit, Doors, Frames, Ladders, Rails, Structural
Steel Components and Tanks

High Solids Epoxy Primers and Coatings—*up to 100% solids
content*, Solvent-borne Coatings, Water-borne Coatings,
High Solids Polyurethane Top Coatings, Fire Retardant
Coatings, Plural Component Coatings, Elastomers and more

.009 – .025 Reverse-A-Clean® Standard Graco RAC® Tips

All materials compatible with most protective and high
performance coatings and solvents

- FullFlo™ Pressure Control
Variable Pressure: 1000 – 4000 psi (69-276 bar)
- Two–28V High Power Lithium-Ion Power Pack Batteries
- 44 oz (1.3 l) Spray-N-Throw™ Cup System
- Fully Repairable
- ProConnect™ Pump Removal System
- ProGuard™ Sprayer Protection System
- FastClean™ Design



TrueCoat Pro II

HANDHELD AIRLESS SPRAYERS

TrueCoat Pro II Electric

PART NO: 16N673

SPECIFICATIONS:

TIP SUPPORT: .011 – .017

MATERIAL

CUP (OZ/LITER): 32 (.95)

MAX PSI (BAR): 1000-2000 (69-138)

ELECTRIC

CORD (FT/METER): 15 (4.57)

INCLUDES:

- TrueCoat Pro II Electric Airless Sprayer
- 515 TrueCoat Pro Reversible Tip
- 32 oz (.95 l) Cup with Cover and 5 Cup Liners
- Pump Armor Storage/Start-up Tool
- Instructional DVD
- Sprayer Storage Case



TrueCoat Pro II Cordless

PART NO: 16N657

SPECIFICATIONS:

TIP SUPPORT: .011 – .017

MATERIAL

CUP (OZ/LITER): 32 (.95)

MAX PSI (BAR): 1000-2000 (69-138)

BATTERY: 20V Lithium-Ion

INCLUDES:

- TrueCoat Pro II Cordless Airless Sprayer
- 515 TrueCoat Pro Reversible Tip
- Two 20V Lithium-Ion Power Pack Batteries
- Lithium-Ion Battery Charger
- 32 oz (.95 l) Cup with Cover and 5 Cup Liners
- Pump Armor Storage/Start-up Tool
- Instructional DVD
- Sprayer Storage Case



The choice is yours! The *new* TrueCoat Pro II is available in cordless or electric models. Both sprayers now include a ProControl Pressure Control System that allows you to adjust the pressure to spray a wider variety of applications. Also included in the *next generation* TrueCoat Pro II sprayers is a full motion of spraying with the new Tilt-N-Spray pendulum suction tube design, a new, powerful 20V lithium-ion battery, and the TrueCoat Pro II sprayers are now fully repairable to extend the life of your sprayer! You'll get maximum performance, reliability and finish quality that you'd expect from a Graco sprayer.

ProControl Pressure Control System

- Achieve the best spray finish with thin and thick materials by simply adjusting the pressure
- Expands the type of jobs that can be sprayed with a wider range of materials
- More control and reduced overspray with thinner coatings
- Graduated ProControl label allows repeatable settings for common applications



Low Pressure

Improves quality of finish and less overspray with thin materials



High Pressure

High production rate with thick materials



Part No. 16N673

TrueCoat Reversible Tips

- Reverse-A-Clean (RAC) tips are high precision tips designed for use with *ProSpray Technology*
- Integrated tip and guard shuts fluid off at the tip – no spits. Available in four tip sizes to spray a variety of materials and applications
- Sprayers supports .011 – .017 tips



Part No. 16N657



TrueCoat[®] Pro FineFinish

TrueCoat Pro FineFinish

PART NO: 16H240

SPECIFICATIONS:

TIP SUPPORT: .008 – .012

MATERIAL

CUP (OZ/LITER): 24 (.71)

MAX PSI (BAR): 500-1500 (34-103)

BATTERY: 18V Lithium-Ion
SlimLine

INCLUDES:

- TrueCoat Pro Fine Finish Cordless Airless Sprayer
- 210 & 312 Fine Finish Reversible Tips
- Two 18V SlimLine Power Pack Batteries
- Lithium-Ion Battery Charger
- Exclusive Fine Finish Repair Kit
- 24 oz (.71 l) Multi-Spray Cup with Cover and 5 Disposable Cup Liners
- FREE Pump Armor Storage/Start-up Kit
- Sprayer Storage Case



Sprayer Storage Case

- Extra room for tips, rags, filters and paint supplies
- Convenient carrying from job-to-job
- Durable all-in-one storage case protects all components inside



The TrueCoat Pro Fine Finish cordless sprayer is designed specifically for small fine finish projects. This sprayer features a ProControl Pressure Control System that allows you to optimize the pressure setting for spraying a full range of fine finish materials – from stains to lacquers to enamels. Innovative design features make this a unique sprayer that is fully compatible with solvent-based materials including “hot” solvents.

Fine Finish Reversible Tips – Use with TrueCoat Pro Fine Finish sprayer only.

- Fine Finish RAC tips are high precision tips designed exclusively for use with *ProSpray Technology*
- Integrated tip and guard shuts fluid off at the tip for a clean pattern – no spits
- Pre-orifice tips provide finer atomization resulting in a better finish
- Tip Filter (100 Mesh) – threads directly into guard and filters paint for less tip plugs (filter has reverse threads – turn clockwise to remove)
- Multiple tip sizes available to spray a variety of material in narrow and wide fan widths

Lightweight, Compact Design

- Smaller, compact design is ideal for fine finish applications
- Allows user to spray tight areas with ease

ProControl Pressure Control System

- Allows for independent adjustment of pressure and flow rate to optimize spraying for each tip, material and application resulting in unmatched results



Pressure Control Knob

Allows user to optimize pressure setting

- Reduce pressure for smaller tips and lighter weight materials
- Increase pressure for larger tips and heavier materials



High/Low Switch

Allows user to change the motor speed, changing flow rate

- **I = Low Setting** – Reduces the motor speed for lower flow – ideal for detailed work
- **II = High Setting** – Increases the motor speed for higher flow – ideal for high production spraying



SPRAYS ALL SOLVENT-BASED MATERIALS!



XFORCE^{HD}

HEAVY-DUTY

Optimized for Protective and Marine Coatings

XForce^{HD} HEAVY-DUTY

PART NO: 16N654

SPECIFICATIONS:
TIP SUPPORT: .009 – .025

MATERIAL
CUP (OZ/LITER): 44 (1.3)

MAX PSI (BAR): 1000-4000 (69-276)

BATTERY: 28V High Power
Lithium-Ion

INCLUDES:

- XForce HD Heavy-Duty Cordless Airless Sprayer
- RAC X[™] 517 SwitchTip[™] and Guard
- Two 28V Lithium-Ion Power Packs
- 28V Lithium-Ion Battery Charger
- Six Spray-N-Throw Lids
- Six Spray-N-Throw Liners
- HD Storage Case
- Ground Strap
- Carry Strap
- Twist-N-Seal Plug
- Two Cups
- 30 Mesh Filter



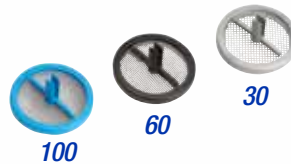
ProGuard Sprayer Protection System

- Automatically shuts sprayer down due to over pressurization, low battery or overheating – *extending the life of the sprayer!*
- LED's provide four modes of instant feedback for the operator – *keeps you spraying!*

Whether you're doing touch-up to complete your punch list items, performing spot repair or simply have a small area or part to paint, the job just got easier! The **new XForce HD** heavy-duty cordless sprayer is the industry's first cordless airless sprayer designed to spray the toughest protective coatings and corrosion control materials.

Standard RAC X SwitchTip and Guard

- Accepts standard Graco RAC tips, guards and extensions
- Easy Out[™] Tip Filter keeps you spraying with less tip plugs



Easy Out Filters

- Designed to keep you spraying with less tip plugs
- Available in 30, 60, or 100 mesh sizes
- Thread-less design for easy removal

Twist-N-Seal Plug

- Allows you to stage multiple cups for larger jobs
- Protects from contamination and spills



Spray-N-Throw Cup System

- Disposable 44 oz (1.3 l) lid and liner system virtually eliminates cleanup
- Sealed cup protects material while minimizing spills
- Spray at any angle – *even upside down!*



The most **POWERFUL** handheld yet!



FullFlo Pressure Control

- Fully adjustable to achieve the finish you need
- Optimized for both thick and thin coatings
- Easy to read dial



Carry Strap with 360° ProSwivel

- Allows for easy carrying from job to job
- Balanced design

HD Brushless Motor

- Delivers the highest performance and longest life



28V High Power Lithium-Ion Power Packs

- Designed for maximum power to spray the most demanding materials
- Able to spray up to 1 gal (3.78 l) per battery charge



ProConnect Pump Removal System

- No-tools Pump Removal and Installation System
- Allows you to remove and replace the pump in **seconds!**
- A must-have when dealing with high performance coatings

FastClean Design

- Allows cleanup in **seconds** – using only **ounces** of solvent!



Dispose of cup liner and lid.



Attach cup with solvent, set to "Clean" and run upside down.

Ground Strap 25 ft (7.6 m)



Patent Pending
Part No. 16N654





Accessories for

TrueCoat Pro^{II} and TrueCoat Pro FineFinish

HANDHELD AIRLESS SPRAYERS

Extend your capabilities by adding accessories to complete the job faster.

TRUECOAT PRO REVERSIBLE TIPS – For use with TrueCoat Pro and TrueCoat Pro II sprayers only.

- NAR311
- NAR315
- XWD515
- XWD517
- XWDMC1

TrueCoat Pro RAC spray tips are a uniquely designed tip and guard combination that is optimized for use with ProSpray Technology. TrueCoat Pro RAC tips are available in narrow and wide fan sizes for thin to heavy, unthinned material. TrueCoat Pro multi-color tip is designed for small projects and touch-ups for multi-color spec finishes.

| TRUECOAT PRO MATERIALS & TIP SIZES | | | |
|------------------------------------|--------------------------------|--------------|----------------------|
| THIN | MEDIUM | HEAVY | SPECIALTY |
| Stains | Enamels, Thin Latex | Heavy Latex | Multi-Color Coatings |
| Narrow (Green) | Narrow (Green) Wide (Black) | Wide (Black) | Wide (Black) |
| 311 | 315, 515 | 517 | MC1 |



Use with water and oil-based materials that can be cleaned with water, mineral spirits or paint thinner. Do not use materials which state "flammable" on the packaging.

FINE FINISH REVERSIBLE TIPS – For use with TrueCoat Pro Fine Finish sprayer only.

- FNS208
- FNS308
- FNS210
- FNS310
- FNS410
- FNS312
- FNS412

Fine Finish tips are a uniquely designed tip and guard combination that is optimized for use with the TrueCoat Pro Fine Finish sprayer. Pre-orifice tips provide finer atomization resulting in a better finish. These Fine Finish tips are available in a variety of sizes and fan widths, covering all of your fine finish needs.

| TRUECOAT PRO FINE FINISH MATERIALS & TIP SIZES | | | |
|--|----------|------------------|----------|
| | THIN | MEDIUM | HEAVY |
| | Stains | Lacquers, Clears | Enamels |
| .008 | 208, 308 | | |
| .010 | | 210, 310, 410 | |
| .012 | | | 312, 412 |



Use with all fine finish materials including "hot" solvents.

TIP FILTERS

- 24E376 **60 Mesh – 1 Pack**
- 24F039 **60 Mesh – 3 Pack**
- 24F640 **100 Mesh – 1 Pack**
- 24F641 **100 Mesh – 3 Pack**



- Threads directly into the guard and filters paint for less tip plugs.

MATERIAL CUPS AND LINERS

- 16H618 **24 oz (.71 l) Material Cup and Cover**
- 24E374 **32 oz (.95 l) Material Cup and Cover**
- 24E375 **48 oz (1.42 l) Material Cup and Cover**



- For larger applications and less cup fills; includes a cover for storage or use to shake cup for fast clean-up without a cup liner. Quick and easy twist-on cup assembly.

- 24H365 **1 gal (3.78 l) Reservoir and Cover**

- 16D562 **Material Cup Liners – 10 Pack**

- Fits 24 oz, 32 oz or 48 oz cups; disposable cup liner makes clean-up fast and easy.

- 24H366 **ProPack 1 gal (3.78 l) Liners – 5 Pack**

- Fits 1 gallon ProPack reservoir, disposable liner makes clean-up fast and easy.

HANDHELD SPRAYER SPECIFICATIONS



| | TRUECOAT PRO II ELECTRIC | TRUECOAT PRO II CORDLESS | TRUECOAT PRO FINE FINISH CORDLESS | XFORCE HD CORDLESS |
|------------------------|--|--|--|---|
| Part Number | 16N673 | 16N657 | 16H240 | 16N654 |
| “Hot” Solvent Capable | No | No | Yes | Yes |
| Pressure Control | Yes | Yes | Yes | Yes |
| Pressure Adjustment | 1000 – 2000 psi | 1000 – 2000 psi | 500 – 1500 psi | 1000 – 4000 psi |
| Tip Support | .011 – .017 Tips | .011 – .017 Tips | .008 – .012 Tips | .009 – .025 Graco RAC Tips |
| Tip(s) Included | TrueCoat Pro Tip (515) | TrueCoat Pro Tip (515) | Fine Finish Tips (210 & 312) | Graco RAC X Tip (517) |
| Paint Cup/Suction Tube | 32 oz Tilt-N-Spray with Pendulum Suction Tube Design | 32 oz Tilt-N-Spray with Pendulum Suction Tube Design | 24 oz Multi-Spray Cup with Adjustable Suction Tube | 44 oz Spray-N-Throw Cup with Siphon-Less, Multi-Directional Spray |
| Power/Battery | SuperFlex 15 ft Electric Cord | (2) 20V Lithium-Ion Power Packs | (2) 18V Lithium-Ion SlimLine Power Packs | (2) 28V High Power Lithium-Ion Power Packs |
| Filter Mesh Included | 60 Mesh | 60 Mesh | 100 Mesh | 30 Mesh |
| Fully Repairable | Yes | Yes | Yes | Yes |
| Storage/Start-up Tool | Pump Armor Storage/Start-up Kit | Pump Armor Storage/Start-up Kit | Pump Armor Storage/Start-up Kit | N/A |
| Storage Case | Yes | Yes | Yes | Yes |
| Manual | 3A2587 | 3A2589 | 3A1698 | 3A2308 |

HANDHELD SPRAYER WARRANTY

We stand behind every piece of equipment we manufacture with the industry’s strongest warranty. Spray with the confidence that you will probably never need to use Graco’s warranty, but if you do... we will be there.

NOBODY ELSE BUILDS SPRAYERS LIKE THIS

1-YEAR BATTERY WARRANTY

If the battery no longer takes a charge from normal use, we’ll replace it under warranty to the original owner for 1 year.

30-DAY “JUST ADD PAINT” REPLACEMENT GUARANTEE

Dissatisfied? Simply return the sprayer to the place you bought it within 30 days. They’ll either exchange it for an identical sprayer or you can trade-up to a larger sprayer at an additional cost.



1-YEAR DEFECT WARRANTY

Coverage against defects in materials and workmanship on the entire sprayer.

CONVENIENT SERVICE

Graco offers more than 5,500 authorized distributor locations in North America and over 700 locations to administer warranty repair.



ABOUT GRACO

PROVEN QUALITY. LEADING TECHNOLOGY.

Founded in 1926, Graco is a world leader in fluid handling systems and components. Graco products move, measure, control, dispense and apply a wide range of fluids and viscous materials used in vehicle lubrication, commercial and industrial settings.

The company's success is based on its unwavering commitment to technical excellence, world-class manufacturing and unparalleled customer service. Working closely with qualified distributors, Graco offers systems, products and technology that set the quality standard in a wide range of fluid handling solutions. Graco provides equipment for spray finishing, protective coating, paint circulation, lubrication, and dispensing sealants and adhesives, along with power application equipment for the contractor industry. Graco's ongoing investment in fluid management and control will continue to provide innovative solutions to a diverse global market.

GRACO LOCATIONS

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SALES/ DISTRIBUTION/ SERVICE

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